





## Fields of application

- For indoor and outdoor use.
- For walls and floors.
- Primer in accordance with DIN 18 195 for PCI Pecimor and PCI Pecithene.
- For the protection of structural members against waters aggressive to concrete in accordance with DIN 4030-1.
- As primer for bituminous sheets.



PCI Pecimor F, diluted 1:5 with water, acting as primer for waterproofing buildings with polymer-modified thick bitumen coating to DIN 18 195.

## Features and benefits

- Solvent free, no damage to environment and operative due to solvent vapours. No hazard of fire or explosion. No vapours harmful to health.
- Ready to use as protective coating, no mixing required, easy to apply.
- Resistant to waters aggressive to concrete in accordance with DIN 4030.
- Temperature resistant from –20°C to +80°C in cured condition.



#### Technical Data Sheet

PCI Pecimor® F

## **Technical data**

## Material

Material base	highly concentrated bitumen compound, solvent free
Components	single component
Density	approx. 1.0 g/cm <sup>3</sup>
Consistency	fluid - pasty
Colour	black brown
Shelf life	min. 12 months
Storage	dry and frost free, no permanent storage over +30°C
	Full pallets are non-stackable.
Packaging size	33 I unit, stock no. 2056/2
	10 I unit, stock no. 2057/9
	5 I unit, stock no. 2052/4

Application	
Consumption	
- primer	
- dilution 1:5	approx. 50 ml/m <sup>2</sup>
- dilution 1:1	approx. 150 ml/m <sup>2</sup>
- undiluted	approx. 250 - 300 ml/m <sup>2</sup>
- protective bitumen coating	approx. 0.5 l/m² for two coats
Dry layer thickness (for two coats, undiluted)	approx. 260 µm (applied quantity approx. 0.5 l/m²)
Processing temperature	+5°C to +25°C (substrate temperature)
Substrate condition	dry to damp
Mixing ratio (when used as primer)	
- for PCI Pecimor	1 part of PCI Pecimor F + 5 parts of water
- for PCI Pecithene at substrate temperatures	
- from +10°C to +25°C	1 part of PCI Pecimor F + 1 part of water
- from +5°C to +10°C	PCI Pecimor undiluted
Processing time	open
Curing time*	
- 2 <sup>nd</sup> coat after	approx. 1 hour
- rainproof after	approx. 2 hours
- curing time	approx. 1 day
Temperature resistance	-20°C to +80°C

<sup>\*</sup> At +23°C and 50% relative humidity. Higher temperatures reduce, lower temperatures increase the times given. Higher humidity increases the times given.

# Preparation of substrate

- Suitable substrates are structurally sound concrete, at least strength class C 12/15 to DIN EN 206, plaster CS IV to DIN EN 998-1, masonry made of bricks fully joint-filled with cement mortar, lightweight ventilated bricks, sand-lime bricks, lightweight concrete and hollow concrete blocks, aerated concrete.
- Use PCI Pecimor-Betongrund as primer to waterproof a building with bitumen thick coating on concrete substrates.
- The substrate must be structurally sound, smooth and fine-pored in the surface. It must be free from honeycombs, gaping cracks and ridges, dust, tar, pitch, forming oil and
- other residues which could impair adhesion. The substrate should be dry or just slightly damp. Edges should be broken.
- Covings are to be rounded with PCI Polyfix Plus L or PCI Nanocret R2, minimum radius of covings 4 cm.

PCI Pecimor® F

## Application procedure as primer for PCI Pecimor 1K, 2K and PCI Pecithene

- 1 Mix the entire content of the PCI Pecimor F pail.
- 1.1 For the use as primer for PCI
  Pecimor 1K or 2K: Transfer PCI
  Pecimor F to an appropriate bucket and add 5 parts of water to 1 part of PCI
  Pecimor F while remixing thoroughly.
- 1.2 For the use as primer for PCI
  Pecithene: At substrate temperatures
  from +10°C to +30°C: transfer mixed
  PCI Pecimor F to another bucket, dilute
  1: 1 with water and remix thoroughly.
  At temperatures from +5°C to +10°C:
  apply PCI Pecimor F in undiluted
  condition.
- 2 Apply material to the substrate using a paint brush, roller or airless equipment.3 The bitumen thick coating PCI Pecimor or the cold-applied bituminous sheet PCI Pecithene can be applied when the primer is dry.

## Application procedure as protective bitumen coating to waters aggressive to concrete

- 1 Mix PCI Pecimor F with a suitable paddle attached to a slow-speed electric drill (approx. 400 rpm).
- 2 Using a paint brush, roller or airless equipment, apply the **first coat** to the
- concrete substrate evenly covering the entire surface.
- **3** Allow a curing time of approx. 1 hour before applying the **second coat** evenly and covering the entire surface using a
- paint brush, roller or airless equipment.

  Protect newly applied coating from rain!

## Please note

- Full pallets are non-stackable!
- PCI Pecimor F is not suitable for potable water application.
- Protect newly applied coating from rain.
- Use the special primer PCI Pecimor-Betongrund to prime concrete substrates in case of waterproofing
- buildings with PCI Pecimor bitumen thick coating.
- Suitable tools are available from e.g. Collomix GmbH, Horchstraße 2, 85080 Gaimersheim/Germany, www.collomix.de.
- Clean tools with water immediately after use; when the product has
- cured it can only be removed by mechanical scraping.
- Shelf life: min. 12 months; store dry and frost free, no permanent storage over +30°C.
- Attention! Frost-free storage and transportation.

## Information on the safe use

Treated goods in accordance with regulation (EU) No 528/2012:

Contains biocide (in-can preservative): N,N'-Dimorpholinomethane.

Keep out of reach of children. Wear

protective gloves. Protect eyes where there is risk from splashing. In case of contact with eyes thoroughly rinse with water. If the eye irritation does not ease off within a few minutes seek medical advice. If medical advice is needed, have product container or label at hand. Giscode: BBP 10

For further information: see PCI Material Safety Data Sheet.

#### Technical Data Sheet

PCI Pecimor® F

## Disposal of emptied PCI sales packaging

PCI participates in an area-wide waste disposal system for sales packaging completely emptied. DSD – Duales System Deutschland (Dual System Germany, contract number 1357509) is our partner for waste disposal. PCI sales packaging completely emptied can be disposed of via DSD in accordance with the symbol printed on the packaging.

## Services for architects and designers

Consultations at the workplace, supplementary information, testing certificates and sample descriptions can be requested from professional advisors and at the company headquarters.



PCI Augsburg GmbH

Piccardstr. 11 86159 Augsburg P.O.B. 10 22 47 86012 Augsburg Germany

Tel. +49 (821) 59 01-0 Fax +49 (821) 59 01-372 www.pci-augsburg.de



In view of widely varying site conditions and fields of application of our products this technical data sheet is meant to provide general application guidelines only. This information is based on our present knowledge and experience. The customer is not released from the obligation to conduct careful testing of suitability and possible application for the intended use. The customer is obliged to contact the technical help-line for fields of application not expressly stated in the technical data sheet under "Fields of Application". Use of the product beyond the fields of application as stated in the technical data sheet without previous consultation with PCI and possible resulting damages are in the sole responsibility of the customer. All descriptions,

drawings, photographies, data, ratios, weights a.o. stated herein can be changed without advance notice and do not represent the condition of the product as stipulated by contract. It is the sole responsibility of the recipient of our products to observe possible proprietary rights as well as existing laws and provisions. The reference of trade names of other companies is no recommendation and does not exclude the use of products of similar type. Our information only describe the quality of our products and services and are no warranty. Liability is accepted for incomplete or incorrect particulars in our data sheets only in the event of intent or gross negligence, without prejudice to claims under product liability laws. All transactions are subject to our Terms of Sale and Supply.

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